Automation

# Air Impact Tools 

## Pistol Grip, Fist Grip

For Screws: M10-M45
Max. Torque Values: 300-2 650 Nm
■ Maximum power - maximum efficiency

- ideal for repetitive production
- Revolutionary motor design
- Torque adjustment feature
- Maximum life-time and reliability
- Ergonomic execution
- Low vibration- and emission level
- Low air consumption
- Low weight

Our professional impact tools are predominantly used in the automotive- and machine building industries.

Our robust impact tools allow the effective tightening and loosening of fasteners or screws, size M10 to M45 in mass-production environments, which demand high performance, utmost reliability and operational efficiency.


## High power output

The special design of the impact tools allows high speeds at simultaneously high torques. These tools are designed to reduce your production efforts by greatly reducing cycle times.

## 3-step torque adjustment

DEPRAG INDUSTRIAL impact tools are equipped with a 3-step power limiter. During power regulation the air pressure is limited resulting in lower air consumption + increased economical operation.

## Robust

The special robust construction of our impact tools assures a reliable operation in industrial areas with 24/7 operations.

## Higle durable

The robust construction assures the high longevity of your tools - even when used in 24/7 operations.

## Simple operation

Ergonomic handling and simple operation for different applications and different tightening processes are fulfi lled by the great effectiveness of these tools. The required torque is selected by the size of the impact tool and the number of impacts. The new grip was made to assure a centered handling, which guarantees a fatigue-free operation. The reverse slide is simple to operate and easy to reach.


## TYPE KEY

S M P 030-1/2" Z A

$A=$ Adjust limiter
Connection: Z = Trigger
$1 / 2^{\text {" }}$ - Size spindle
Max. torque value $\times 10[\mathrm{Nm}], 30 \times 10=300 \mathrm{Nm}$
$P=$ Pistol
$S=$ Straight
$M=$ Mechanic
$S=$ Wrench

## APPLICATIONS

For the tightening and loosening of screws
■ in all automotive- and machine-production areas

- in general tire services
- in industrial fabrication areas
- in hand-crafted metal production areas
- in the production of reilway cars


## SPECIFICATIONS - IMPACT TOOLS - PISTOL GRIP

Impact Tools - Pistol Grip - for screws M10-M30, max. torque values: 300-1 100 Nm


| Impact Tool <br> Trigger start | Model Part No. |  | $\begin{aligned} & \text { SMP 030-1/2"ZA } \\ & \text { 6061166A } \end{aligned}$ |  | $\begin{aligned} & \text { SMP 085-1/2"ZA } \\ & \text { 6061149A } \end{aligned}$ |  | $\begin{aligned} & \text { SMP 110-3/4"ZA } \\ & \text { 6061210A } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| For screw |  |  | M10-M16 |  | M12-M22 |  | M10-M30 |  |
| Max torque capability | Nm | (ft.lbs) | 300 | (221) | 850 | (627) | 1100 | (811) |
| Working torque range | Nm | (ft.lbs) | 120-260 | (89-118) | 200-650 | (148-479) | 150-920 | (111-679) |
| Speed (no load) | $\mathrm{min}^{-1}$ | (rpm) | 15000 |  | 9900 |  | 6000 |  |
| Impacts | Hz |  | 20 |  | 23 |  | 15 |  |
| Air consumption (no load) | $\mathrm{m}^{3} / \mathrm{min}$ | (cfm) | 0,9 | (31.8) | 1,3 | (45.9) | 1,5 | (53.0) |
| Air consumption (max. power) | $\mathrm{m}^{3} / \mathrm{min}$ | (cfm) | 0,5 | (17.7) | 0,8 | (28.3) | 1,1 | (28.2) |
| I.D. of air inlet hose | mm | (in) | 10 | (13/32") | 10 | (13/32") | 12 | (15/32") |
| Weight | kg | (lbs) | 1,5 | (3.3) | 2,5 | (5.5) | 4,7 | (10.36) |
| Lenght L | mm | (in) | 162 | (6.38) | 199 | (7.8) | 249 | (9.8) |
| Height H | mm | (in) | 180 | (7.1) | 190 | (7.5) | 202 | (7.6) |
| Distance from spindle center to outside of housing T | mm | (in) | 30 | (1.2) | 35 | (1.4) | 44 | (1.73) |
| Air connection |  |  | thread 3/8 | male | thread 3/8 | male | thread 3/8 |  |
| Spindle, external square |  |  | 12,5 | (1/2") | 12,5 | (1/2") | 19 | (3/4") |

Specifications at 90 psi ( 6,3 bar)

| Standard Equipment: | Part Number |  |  |
| :---: | :---: | :---: | :---: |
| Hose nozzle G3/8" | 6074664 | 6074664 | 6074664 |
| Hook | 3275961 | 3275961 | 383341 |
| Ring | 823022 | 823022 | 823022 |


| Optional Accessories: | Part Number |  |  |
| :---: | :---: | :---: | :---: |
| Nipple R 3/8" | 6074658 | 6074658 | 6074950 |
| Spindle 1" | - | - | 6021320 |
| Integrated socket 4HR1/2" 6HR10 | 6075051 | - | - |
| Integrated socket 4HR1/2" 6HR12 | 6075052 | - | - |
| Integrated socket 4HR1/2" 6HR13 | 6075053 | - | - |
| Integrated socket 4HR1/2" 6HR14 | 6075054 | - | - |
| Integrated socket 4HR1/2" 6HR16 | 6075055 | 6075055 | - |
| Integrated socket 4HR1/2" 6HR17 | - | 6072129 | - |
| Integrated socket 4HR1/2" 6HR18 | - | 6075057 | - |
| Integrated socket 4HR1/2" 6HR19 | - | 6072133 | - |
| Integrated socket 4HR1/2" 6HR21 | - | 6075059 | - |
| Integrated socket 4HR1/2" 6HR22 | - | 6075060 | - |
| Integrated socket 4HR1/2" 6HR24 | - | 6072137 | - |
| Integrated socket 4HR3/4" 6HR24 | - | - | 6011658 |
| Integrated socket 4HR3/4" 6HR27 | - | - | 6011659 |
| Integrated socket 4HR3/4" 6HR30 | - | - | 6011660 |
| Integrated socket 4HR3/4"6HR32 | - | - | 6011661 |
| Integrated socket 4HR3/4" 6HR34 | - | - | 6011671 |
| Integrated socket 4HR3/4" 6HR36 | - | - | 6011662 |
| Integrated socket 4HR3/4" 6HR41 | - | - | 6011663 |
| Integrated socket 4HR3/4" 6HR46 | - | - | 6011664 |

## SPECIFICATIONS - IMPACT TOOL - FIST GRIP

Impact Tool - Fist Grip - for screws M24 - M45, max. torque values: $\mathbf{2} 650$ Nm


| Impact Tool <br> Trigger start | Model <br> Part No. |  | $\begin{aligned} & \text { SMS 265-1"ZA } \\ & \text { 6061222A } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: |
| For screw |  |  | M24-M45 |  |
| Max. torque capability | Nm | (ft.lbs) | 2650 | (1963) |
| Working torque range | Nm | (ft.lbs) | 1200-2500 | (889-1852) |
| Speed (no load) | $\mathrm{min}^{-1}$ | (rpm) | 6000 |  |
| Impacts | Hz |  | 13 |  |
| Air consumption (no load) | $\mathrm{m}^{3} / \mathrm{min}$ | (cfm) | 2,5 | (88.28) |
| Air consumption (max. power) | $\mathrm{m}^{3} / \mathrm{min}$ | (cfm) | 1,3 | (45.90) |
| I.D. of air inlet hose | mm | (in) | 16 |  |
| Weight | kg | (lbs) | 10,4 | (22.93) |
| Length L | mm | (in) | 374 | (14.72) |
| Height H | mm | (in) | 120 | (4.72) |
| Height H2 |  |  | 143 | (5.63) |
| Distance from spindle center to outside of housing T | mm | (in) | 60 | (2.36) |
| Length 11 | mm | (in) | 120 | (4.72) |
| Length 12 | mm | (in) | 221 | (8.70) |
| Length 13 | mm | (in) | 128 | (5.04) |
| Air connection |  |  | thread 1/2"fema |  |
| Spindle, external square | mm | (in) | 25,4 | (1") |

Specifications at 90 psi (6,3 bar)

| Standard Equipment: | Part Number |
| :--- | :--- |
| Hose nozzle, turnable | 6021377 |
| Allen key 7 mm | 800447 |


| Optional Accessories: | Part Number |
| :--- | :--- |
| Integrated socket 4HR1" 6HR41 |  |
| Integrated socket 4HR1" 6HR46 | 6011665 |
| Integrated socket 4HR1" 6HR50 | 6011666 |
| Integrated socket 4HR1" 6HR55 | 6011667 |
| Spindle extension 4HR1", length 175 mm | 6078609 |
| Spindle extension 4HR1", length 200 mm | 6078 |
| Spindle extension 4HR1", length 250 mm |  |
| Spindle extension 4HR1", length 330 mm | 607811 |

